

# Technical Bulletin

Bulletin Number: 326 Revision Number: R-01

Release Date: October 1, 1987 Revision Date: January 4, 1999

**SUBJECT:** INNER TANK

**MODELS AFFECTED:** All DNCB Models.

**BEGINNING SERIAL NUMBERS:** 3108-6500BW and higher Sealed Inner Tank  
0001-2989BL and higher Metal at bottom front of inner tank is hemmed.

For any vender prior to 3108-6500BW which is leaking water but the drain pan is dry. To seal the lower inner tank seams to prevent condensation build-up from leaking to lower compartment or floor and facilitating condensation flow to drain tube in condensate pan.

**ORDER:** 903,600,49x.x1 Clear Sealant (10.3 oz. tube) \***Note:** *One tube will do several venders.*

**INSTALLATION INSTRUCTIONS:**

1. Remove the front cabinet stiffener plate.
2. On E-model venders serialized prior to 0814-6452 remove the mullion extension and foam extensions.
3. Remove the can/bottle chute. Note: If there is a front duct, remove it also.
4. Remove the refrigeration system.
5. With a caulking gun, install sealant across the back, both sides, and along the front bottom inner tank seams. Ensure all seams are filled with sealant.
6. Install the refrigeration system.
7. Install the can/bottle chute.
8. On E-model vender serialized prior to 0814-6452 install the mullion extension and foam extensions.
9. Install the front duct if one is used.
10. Install the front cabinet stiffener plate.

